Assembly Instructions for stopping plug: 375

Operating temperature range -60°C +75°C



AI 410 / Issue M - 12/21

Certification Details

E II 2 GD Ex eb IIC Gb Ex tb IIIC Db Baseefa12ATEX0095X IP66/67 € BAS21UKEX0053X ECEx BAS12.0065X

IEx No: 15.0291X

EME EX No EA3C RU C-GB.HA91.B.00265/21 c CSA us No: 2700364

Class I Zone 1 AExeb IIC Gb Zone 21 AExtb IIIC Db IP66/67

(Optional: Class I Div 2 Groups ABCD, Class II Div 2 Groups EFG, Class III)

THREAD DETAILS			
Thread Size Metric	Outside Diameter	Allen Key Size	Thread Length
M16	24.0	8	15.0
M20	28.0	10	15.0
M25	33.0	10	15.0
M32	40.0	10	15.0
M40	50.0	10	15.0
M50	60.0	10	15.0
M63	73.0	10	15.0
M75	85.0	10	15.0

NOTE

The standard thread pitch up to and including the M75 size is 1.5mm.

Thread Size

Thread Length

For Increased Safety Enclosures

Ensure the stopping plug thread is compatible with the enclosure thread. If the enclosure contains a clearance hole entry, the maximum clearance permitted between the enclosure entry hole and the stopping plug nominal thread size is 0.7mm. Ensure that the area around the enclosure entry thread is clean and flat and the entry thread is square to the enclosure face.

For Threaded Entries in Exe Enclosures

Insert the stopping plug from the outside of the enclosure and fully tighten using the correct size of Allen key.

Product Materials:

Polyamide O-Ring: Nitrile

For Clearance Entries in Exe Enclosures

Insert the stopping plug from the outside of the enclosure. Fit a locknut of the same thread type and size onto the stopping plug thread within the enclosure and using the correct size of Allen key and a suitable spanner or wrench tighten the stopping plug fully.

SPECIAL CONDITIONS FOR SAFE USE

- The maximum operating temperature range of the stopping plug when fitted with a nitrile O-ring is -60°C to +75°C.
- 2. When the stopping plug is fitted in plain holes in increased safety or dust protected enclosures, the sealing face of the enclosure is to be smooth and the hole no larger than 0.7mm above the major diameter of the male thread on the stopping plug. The stopping plug is to be secured with a locknut and optional locking washer.
- When fitted in threaded holes, the sealing face of the enclosure is to be smooth, the threaded hole perpendicular to the wall of the enclosure and the thread medium fit.
- Sizes M50, M63 and M75 Warning: static ignition risk, clean only with a damp cloth.

Declaration of Conformity in accordance with European Directive 2014/34/EU and UK Statutory Instrument 2016/1107

Provisions of the Directive fulfilled by the Equipment: (a) II 2 GD Ex eb IIC Gb Ex tb IIIC Db Harmonised Standards used: EN IEC 60079-0:2018, EN IEC 60079-7:2015+A1:2018, EN60079-31:2014

Notified Body for EU-Type Examination: SGS Fimko 0598 Helsinki Finland EU-type Examination Certificate: Baseefa 12ATEX0095X Notified Body for Production: 0598

Approved Body for UK-Type Examination: SGS Baseefa 1180 Buxton UK UK-type Examination Certificate: BAS21UKEX0053X Approved Body for Production: 1180

On behalf of the above named company, I declare that, on the date the equipment accompanied by this declaration is placed on the market, the equipment conforms with all technical and regulatory requirements of the above listed directives.

A. Reid Technical Manager

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Product supplied may differ slightly from that shown.

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